Inspect Safety Head
1. Inspect Safety Head’s mating surfaces for foreign material. Pits, dirt or grit can damage the rupture disk affecting disk performance or cause leakage. If surfaces are rough, polish with a fine emery cloth. Clean if necessary. Do not machine, safety head dimensions are critical.

2. The safety head size and rating must match the companion flange size and rating. The rupture disk burst pressure must not exceed the safety head and flange rating. Safety head and rupture disk materials should be compatible with your process. Ensure that appropriate adjustments are made for temperature when reviewing flange rating compatibility.

3. The rupture disk and safety head must not be machined or modified in any way except with the approval of BS&B Safety Systems, L.L.C. or BS&B Safety Systems Ltd. Failure to obtain such approval voids the warranty on this product.

Inspect Pipe Ferrules
1. Clean seating surfaces of both ferrules before installing the assembly.

Inspect the Pipe Flanges
1. Ensure that the pipe flanges are parallel to a sufficient standard that will permit proper function of both the rupture disk device and the chosen pipe flange to safety head gaskets.

Inspect the Rupture Disk
1. Handle the rupture disk carefully holding the disk by the tag and the perimeter only. Examine both sides of the disk, checking the seating and domed surfaces for nicks, dents, scratches and foreign material, which can damage the disk, cause leakage or affect the burst pressure. Do not install a damaged disk. Installation of a damaged disk may result in a premature bursting of the disk. If damaged, the type GFR-S™ disk will open at a maximum of 1.0 times the marked burst pressure and the GLR-S disk will open at a maximum of 1.5 times the marked burst pressure. This is called the damage safety ratio. Trained and qualified personnel must carry out the installation of the rupture disk.

Note: Corrosion and process conditions may deteriorate disk performance and necessitate frequent replacement.
1. Arrange safety head outlet in position shown.
2. Place undamaged rupture disk on inlet fitting. The convex side of the disk, the dome, faces the inlet.
3. Carefully place safety head outlet in position shown in Figures 1 through 4. Ensure that the disk gasket’s larger seal bead (types GFR-S, GFR-SE, GFR-SS and GLR-S) mates properly with the outlet groove. Ensure flow arrows on the disk tag end on the safety head outlet point in the same direction.
4. Assemble unit with sanitary clamp. Ensure sealing of rupture disk in safety head by applying the torque value to the hexagon nut (or steel bolts in Tri-Clamp MHP model) provided with the Tri-Clover clamp. Hexagon nuts are available from BS&B Safety Systems, Inc or BS&B Safety Systems Ltd.
5. Consider recoil. Provide adequate support for piping and connections to absorb recoil/reaction forces when the disk ruptures. Recoil is the force the system will experience upon disk rupture. Recoil (lbs.) is approximately twice the disk rating (psig) times the relief area (in.2).
6. Do not remove rupture disks or safety heads from packaging for inspection until ready to install unless the package is damaged.
7. The rupture disk and safety head should not be subjected to excessive structural bending stresses.
8. If disks are liquid cleaned, and a high velocity coarse particle spray or jet is used, be careful not to damage the disk.
9. Do not locate the disk where it may be subjected to thermal shock. Moisture, rain, condensation or snow may cause a thermal shock to the disk causing the disk to burst below its marked burst pressure. A protector is recommended for temperature above 212° F (100° C), consult BS&B Safety Systems, L.L.C. or BS&B Safety Systems Ltd.
10. When the disk ruptures, the resulting shock wave may affect the operating performance of downstream equipment.
11. Do not reinstall a disk that has been removed from the piping system unless used in a pretorqued safety head, even if the disk has not ruptured. When stresses in the disk are relieved by unbolting, the disk can never resume its original installed condition, which can affect disk performance if reinstated.
12. Only pretorqued safety heads with the contained rupture disk may be removed from service and re-installed provided the pretorqued capscrews are not removed and the disk is in good condition.

** The 1” GFR disk has a different appearance than the other larger sizes. When viewed from the process side, the 1” GFR has a concave interior dome inside the score. The outer frustum area between the scoreline and gasket is still convex in shape.
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Where pressure relief or other products used by Buyer involve multi-part assemblies, each part must be manufactured by BS&B Safety Systems, L.L.C. or BS&B Safety Systems Ltd. BS&B Safety Systems, L.L.C. and BS&B Safety Systems Ltd. specifically disclaim any warranties and any and all liability for damages, either direct or indirect, incidental or consequential, arising from the use of rupture disk assemblies (e.g. rupture disk and rupture disk holder), explosion vent assemblies (e.g. vent and safety frame) or other assemblies not wholly comprised of BS&B Safety Systems, L.L.C. and BS&B Safety Systems Ltd. manufactured products.

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