Warning: Rupture disks are intended to provide a pressure relief opening. This rupture disk is designed to burst at a specified temperature and pressure, thereby relieving excess pressure or preventing excessive vacuum in a system. It is imperative that this rupture disk be properly installed and safely vented in order to avoid bodily injury, damage to property, pollution and loss of product. BS&B Safety Systems, Inc. and BS&B Safety Systems Limited supply disks selected by their customers, which are manufactured in reliance upon information and specifications supplied by the customer. BS&B Safety Systems, Inc. and BS&B Safety Systems Limited are not liable for any damage resulting from improper installation, improper system design, unsafe venting, or other factors beyond BS&B Safety Systems, Inc. and BS&B Safety Systems Limited control. Do not locate the rupture disk device where personnel, equipment or property will be exposed to released product and pressure through the disk. Handle carefully, disk and tag may have sharp edges.

Order Replacement Disks by Lot Number
(shown on the disk’s tag)

BEFORE YOU INSTALL A RUPTURE DISK

1. Inspect Safety Head
Inspect Safety Head's mating surfaces (inlet and hold-down ring) for foreign material. Pits, dust or grit can damage the rupture disk affecting disk performance or cause leakage. If surfaces are rough, polish with a fine emery cloth. Clean if necessary. Do not machine Safety Head holder as dimensions are critical.

2. Inspect the Rupture Disk
Prior to assembly ensure that the SKR-U™ type disk is to be installed in a type UR™ safety head holder. The rupture disk burst pressure must not exceed the pipe system rating. Handle the rupture disk carefully, holding the disk by the tag and the perimeter only. Examine both sides of the disk checking the seating and domed surfaces for nicks, dents, scratches and foreign material, which can damage the disk, cause leakage or affect the burst pressure. Do not install a damaged disk. If damaged the type SKR-U™ disk will burst at or below its marked burst pressure. The SKR-U™ uses SAF™ technology (Structural Apex Forming) and the precision indentation at the Apex of the disk is present in all cases.

SAFETY PRECAUTIONS - CAUTION
• Only competent, trained personnel should install rupture disk safety devices in accordance with these installation instructions.
• Do not remove rupture disks from packaging for inspection until ready to install.
• Consider recoil. Provide adequate support for piping and connections to absorb recoil/reaction forces when the disk ruptures. Recoil (lbs) is approximately twice the disk’s burst pressure (psig) times the relief area (in²).
• The rupture disk and Safety Head should not be subjected to excessive structural bending stresses such as that produced by unsupported or misaligned piping.
• If disks are liquid cleaned, and a high velocity, particle spray or jet is used, take care not to damage the disk.
**Torque Calculations for use with BS&B Torque Wrench Adapter (P/N K0-0-5050-000)**

\[ \text{TW} = \text{TA} \times \text{LN} \]

<table>
<thead>
<tr>
<th>LN (Normal Length from Center of Pull to Center of Square Drive)</th>
<th>TW (Torque Wrench Setting)</th>
</tr>
</thead>
<tbody>
<tr>
<td>400 mm (15.7 in)</td>
<td>589 lb-ft (825 Nm)</td>
</tr>
<tr>
<td>500 mm (19.7 in)</td>
<td>489 lb-ft (669 Nm)</td>
</tr>
<tr>
<td>600 mm (23.6 in)</td>
<td>389 lb-ft (535 Nm)</td>
</tr>
<tr>
<td>700 mm (27.6 in)</td>
<td>289 lb-ft (393 Nm)</td>
</tr>
<tr>
<td>800 mm (31.5 in)</td>
<td>189 lb-ft (257 Nm)</td>
</tr>
<tr>
<td>900 mm (35.4 in)</td>
<td>89 lb-ft (121 Nm)</td>
</tr>
<tr>
<td>1000 mm (39.4 in)</td>
<td>89 lb-ft (121 Nm)</td>
</tr>
<tr>
<td>1500 mm (59.1 in)</td>
<td>49 lb-ft (66 Nm)</td>
</tr>
<tr>
<td>2000 mm (78.7 in)</td>
<td>39 lb-ft (53 Nm)</td>
</tr>
</tbody>
</table>

**Table 1**

**WARNING**

- Do not locate the disk where it may be subjected to thermal shock. Moisture, rain, condensation or snow may cause a thermal shock to the disk causing the disk to burst below its marked burst pressure. A protector is recommended for temperature above 212°F (100°C), consult BS&B Safety Systems, Inc. or BS&B Safety Systems Limited.
- When the disk ruptures, the resulting shock wave may affect the operating performance of down-stream equipment.
- Do not reinstall a disk that has been removed from the Safety Head. When stresses in the disk are relieved by removing from the Safety Head the disk can never resume its original installed condition, which can affect disk performance.
- The rupture disk and Safety Head must not be machined or modified in any way except with the approval of BS&B Safety Systems, Inc. or BS&B Safety Systems Limited. Failure to obtain such approval voids the warranty on this product.
- Safety Head and rupture disk materials should be compatible with the process.
- Corrosion, disk damage and process conditions may deteriorate disk performance and necessitate frequent replacement.

**Installation of SKR-U™ Rupture Disk in UR™ Type Safety Head**

1. Place inlet of Safety Head on a flat work surface in position as shown with locating pin and capscrew holes up. Please refer figure 1.
2. Place NEW, UNDAMAGED, rupture disk on inlet so locating pin mates with the corresponding hole in the rupture disk and holes in disk align with capscrew holes locations.
3. Place hold down ring on disk aligning holes in hold down ring with locating pin and capscrew holes in disk and inlet.
4. Hold the hold down ring flat against the disk and inlet, then install both capscrews finger tight, using a hex key size 3/32 in or 7/64 in (or metric equivalent) torque to maximum of 2.5 Nm (20 in lb).
5. Remove existing gasket and place new gasket (supplied with each disk) on hold down ring, adhesive side down.
6. Place outlet and nut in position and tighten finger tight.
7. Tighten nut using a torque wrench to 350 Ft.lbs (475 Nm).
8. When using a BS&B Torque Drive Adapter set the torque wrench at the setting corresponding to the LN length shown in Table 1. Tighten the assembly to the TW value shown in Table 1.

It may be necessary to restrain or clamp the Safety Head inlet.

Ensure flow arrows on the disk tag and on the nut of the Safety Head point in the same direction. Flow arrow on the Safety Head and rupture disk tag should also point in the desired process flow direction upon disk rupture.

**WARNING**

Should the SKR-U™ disk and its Safety Head be installed upside down, the burst pressure of the rupture disk generally exceeds 1.5 times the marked burst pressure. A new gasket must be fitted when replacing a rupture disk to ensure a leak tight assembly downstream of the rupture disk. The UR™ Safety Head has a "bite-type" seal on the inlet face that engages with the rupture disk. Do not modify this feature in any way. Should the "bite-type" seal be incomplete or damaged contact BS&B for repair.
Limitations of Warranties - BS&B Safety Systems, Inc. and BS&B Safety Systems Ltd. warrants their products, when properly installed, used and maintained by the original purchaser, against defective workmanship and materials for a period of twelve (12) months from the date of shipment. Purchaser’s failure to use this product in strict compliance with all material operating specifications provided to BS&B Safety Systems, Inc. or BS&B Safety Systems Ltd by purchaser prior to BS&B Safety Systems, Inc. or BS&B Safety Systems Ltd. production or shipment of this product shall void this warranty. Rupture disks are warranted solely to burst within specified pressure ranges at temperatures specified at the time of sale.

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BS&B Safety Systems, Inc
7455 East 46th Street, Tulsa, OK 74145, USA
Telephone: +1 918-622-5950
Facsimile: +1 918-665-3904
Toll Free: 1-888-272-7755
E-mail: sales@tul.bsbsystems.com
www.bsbsystems.com

BS&B Safety Systems Ltd
Raheen Business Park
Limerick, Ireland
Telephone: +353 61 227022
Facsimile: +353 61 227987
E-mail: sales@bsb.ie
www.bsb.ie

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